



**wiewelhove**  
Contract manufacturing of solid forms



# Creating solid values together.

**We manufacture your solid dosage  
forms and food supplements.**



## We stand for solid values.

### Based on longevity, reliability, and consistency.

We are your experienced and competent service provider in the production of solid dosage forms. For more than 40 years, we have felt a particular personal commitment to our customers, and we ensure that your products continue to be successful on the market by means of our high degree of manufacturing reliability and comprehensive project expertise – for lasting success and added value.

WV stands for “Wiewelhove Values”, i.e. what defines us: Solid values, a lived sense of responsibility, and a clear commitment to quality at all levels. In addition to our production expertise, our range of WV services – from galenical development, quality assurance and validation to our flexible processes – makes us an individual solution provider for the industrial reproducibility of your dosage form. Please contact us if you would like us to support you with your project management.

*Dr. Peter Döbber*  
Dr. Peter Döbber

*Carolin Plagemann*  
Carolin Plagemann

*Uwe Rösener*  
Uwe Rösener

*Henning Wientke*  
Henning Wientke

## Why Wiewelhove?

Real added value that pays for itself.



### Production expertise

The combination of 40 years of experience and our commitment to innovation result in modern, streamlined and reliable production processes.

**Your WV added value: manufacturing reliability.**



### Galenic Development

We optimize and streamline development processes, optimizations and further developments.

**Your WV added value: speed.**



### Modern quality control

Continuous quality control is an integral constituent of the value-added chain. We guarantee precise quality control by using state-of-the-art technical equipment.

**Your WV added value: modernity.**



### Qualified manufacturing

As an international manufacturer, we are certified in accordance with DIN ISO 13485, GMP and IFS-Food. Our specialists are provided with regular training by the Quality Assurance department.

**Your WV added value: quality.**



### Intelligent project management

Thanks to our many years of experience, we can support you in all areas of project management, from planning to readiness for market. Flexible processes effectively reduce the timeline of a project.

**Your WV added value: efficiency.**



### Personal advice

Our comprehensively trained employees and specialists will support you with their valuable expertise, which is up to date at all times, and collaborate with you to develop efficient solutions for your needs.

**Your WV added value: personality.**



## Well-tried services – excellent products.

Innovation from tradition.  
Company facts and figures.

Both as a service provider and employer, we feel a particular commitment to our values, our customers, and our employees. As a family-run medium-sized company, we stand for continuous development, and willingness to invest in all areas of our business life.

✓ More than  
**4.5 billion**  
single doses/year

✓ More than  
**350 tonnes**  
granulate

✓ More than  
**800 million**  
capsules

✓ More than  
**500 million**  
film-coated tablets

✓ More than  
**1 billion**  
sugar-coated  
tablets

✓ More than  
**40 million**  
finished packages

**1996**

Setup and expansion of the **production site at Dörnebrink** in Ibbenbüren

**1978**

Setup of the **production site at Gildestraße** in Ibbenbüren

**1976**

Foundation of Wiewelhove GmbH

**1957**

Opening of the **Stern-Apotheke** in Ibbenbüren, which subsequently became Wiewelhove GmbH

**Today**

Investments in the future

**2023**

Start-up of an additional **production facility** at the Dörnebrink site

**Move to new head office** at Wilhelmstraße

**2010**

Expansion of **production area** and extension of fluid-bed granulation, film coating and blister lines



## Services & Products

# We will manufacture your product using state of the art equipment.

We have all of the technologies that are needed to manufacture solid dosage forms and food supplements in our state of the art machine park. From granulator to blister machine, Wievelhove has the complete range of services for delivering reliable quality in all areas of production at all times.



## Overview of our services

- Granulation
- Compacting
- Mixing
- Tableting
- Capsule filling
- Film coating
- Sugar coating
- Container and jar filling
- Sealing



# Variable production of your solid pharmaceuticals and food supplements.

We will do our utmost for your success with our machine park.

We make continuous investments in the production area so that our equipment remains state-of-the-art at all times. As an innovation-driven manufacturer, we rely on computer-controlled systems and automatic in-process controls. The variability of our machines ranges from very small to large batch sizes. All of our machines fulfil the internationally recognized

standards, and Wiewelhove has the GMP certificate and DIN ISO 13485 certification as confirmation of our manufacturing expertise. Wiewelhove is also certified in accordance with International Featured Standard Food (IFS) and the U.S. Food & Drug Administration (FDA) for the production of food supplements.

## Granulation

Granules and powders are manufactured in-house using wet granulation and subsequent tray drying, or with the aid of fluid-bed granulators.

## Compacting

In addition to fluid-bed and wet granulation, we can also perform compaction. For this purpose, we have three fully automated systems with continuous documentation, a closed system from container to container, and a capacity of approximately 100 kg per hour.

## Mixing

Performance is also the focus of our container mixing system. We will give your products the perfect mix. All subsequent processes are incorporated into the closed system.

## Film coating

Thanks to state-of-the-art equipment, film coating is carried out in batch sizes of up to 800 kg. Film coatings with organic films can also be processed.

## Tabletting

As a result of the wide range of tools available, our modern tablet presses already come with different tablet formats as standard. All tablet presses are equipped with a container filling system and metal detectors. We have a production capacity of more than 4.5 billion tablets per year.

## Capsule filling

With an annual capacity of 800 million capsules, Wiewelhove can manufacture all of the most popular formats from 4 to 0 EL and 00.

## Sugar coating

By using a large number of coating vessels with different capacities, an annual capacity of more than 1 billion sugar-coated tablets can be achieved, with batch sizes from 80 to 400 kg. Coating systems for the automatic spreading of suspensions are also installed and in operation.

## Container and jar filling

In order to fulfil the demand for an extensive and modern range of services, we also provide filling and final packaging of solid dosage forms and food supplements in plastic containers or jars. Each product can be filled, labelled, and packed in folding boxes in-house in accordance with specific customer requirements.

## Sealing

Your products can be sealed quickly and flexibly on several thermoforming lines – with an annual capacity of 100 million blisters. Blisters are packaged in folding boxes from 20 to 200 mm high. Additionally, we offer the packaging of your finished products in trays.

**Wiewelhove**  
Services & Products

Do you have any questions about our services & products?  
You can contact us at  
[wiewelhove.de](http://wiewelhove.de)





Services

Well-tried services – Excellent products.

Manufacture of solid dosage forms and food supplements with added value. We provide you with comprehensive manufacturing expertise and reliability for your products.



Overview of our services

- Project management

→ Formulation & product development

→ Raw material selection & procurement

→ Production

→ Packaging

→ Validation & documentation

→ Quality control

→ Certification & market release

→ Product optimisations



# We'll manage your project.

Efficiently. Flexibly. To the point.

Success isn't achieved by chance. Behind every successful project is a clear plan, structured processes, and a team that knows what it's doing. With our project management, we accompany you from idea to successful market launch – purposefully, efficiently and reliably.

## Why us?

- **Experience:** Project managers with technological expertise.
- **Flexibility:** Scalable teams, modular services, full control.
- **Efficiency:** Fast project start, clear processes, measurable progress.
- **Relieving the pressure:** We take care of the project management – you can concentrate on your core business.



## Wiewelhove services



Do you have any questions about our services? You can contact us at [wiewelhove.de](https://www.wiewelhove.de)

## Formulation and product development

We will collaborate with you to develop customized formulations and dosage forms for pharmaceuticals and food supplements, taking the regulatory and current market requirements into consideration at all times.

## Raw material selection & procurement

We have an established network of qualified suppliers, and deal with the selection and procurement of all active ingredients and excipients – including complete traceability and compliance.

## Production

We cover all processes for the production of solid dosage forms with our state-of-the-art machinery. From granules, tablets, to capsules – we guarantee the highest quality and maximum efficiency in all stages of production.

## Packaging

We pack your products flexibly and efficiently – in plastic containers, jars, or blister packs. Our range of services is rounded off by custom labeling, packaging in folding boxes or trays and sealing on multiple thermoforming lines.

## Validation & documentation

All manufacturing and cleaning processes are validated in accordance with the regulatory requirements. Comprehensive documentation ensures maximum transparency and legal certainty.

## Quality control

Our quality control system helps to ensure compliance with all specifications – from raw materials to the finished product. Equipped with state-of-the-art analytical instruments such as HPLC, GC, NIR, and TOC, we guarantee reliable test results and batch release by our QP.

## Certification & market release

We support you in the national and international registration of your products and can prepare the complete approval documents if required.

## Product optimisations

Sustainable formulations – innovative, vegan, titanium dioxide-free. Regulatory requirements and increasing consumer and quality demands require smart adjustments. We can help you to optimise your products – from replacing critical ingredients to switching to vegan raw materials.



## Company

# Our Wiewelhove locations

### Building D

Wiewelhove Dörnebrink  
Dörnebrink 19,  
49479 Ibbenbüren, Germany

- Capsule filling
- Fluid-bed granulation
- Sugar coating
- Film coating
- Sorting
- Blister packaging
- Container/jar filling
- Storage
- System management

### Building L

Wiewelhove Dörnebrink  
Dörnebrink 19,  
49479 Ibbenbüren, Germany

- Tableting
- Sugar coating
- Film coating
- Storage
- Compacting

### Building G

Wiewelhove Gildestraße  
Gildestraße 39,  
49477 Ibbenbüren, Germany

- Storage
- Granulation
- Tableting
- Galenic Development

### Building M

Administration  
Wilhelmstraße 242,  
49479 Ibbenbüren, Germany

### Building W

Quality control  
Wilhelmstraße 248,  
49479 Ibbenbüren, Germany



Building D



Building L



Building G



Building W



# Contact us and start your project with us.

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information in digital form?  
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digital brochure:

